



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

T-8816968003
Job Sheet 172643



Part No: T-8816968003

Job Qty: 1 ea

Part Name: Clear Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG T-8816968000 Rev 5 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	1 pcs	2/27/18	2/27/18	0.00	0.25	Lathe Conv-1		
120	QC	1 pcs	2/27/18	2/27/18	0.00	0.00	QC2 Machining-4		
130	QC	1 pcs	2/27/18	2/27/18	0.00	0.00	QC8 Machining-4		
131	Small Fab	1 pcs	2/28/18	2/28/18	0.00	0.20	Small Fab-4		
132	QC	1 pcs	2/28/18	2/28/18	0.00	0.00	QC5		
140	Packaging	1 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea	2/28/18	2/28/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. DWG REV: _____ 2-Deburr
Descriptions: 131 - Fill grooves with black paint

21 AUG 2 9 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8532K14	Clear Tube	1.8000 ft (1.8 ea)	90-Start up Operation	5046120

723/4"

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8532K14	2	0	0

Part Specifications

Specifications could not be found.



Container No: S058393



Part: T-8816968003

Job No: 172643

Serial No/Batch: S058393

Revision: 5

Inspector:

Dart Aerospace Ltd.
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Plex 2/21/18 9:03 AM Dart.Gagnon.Michelle

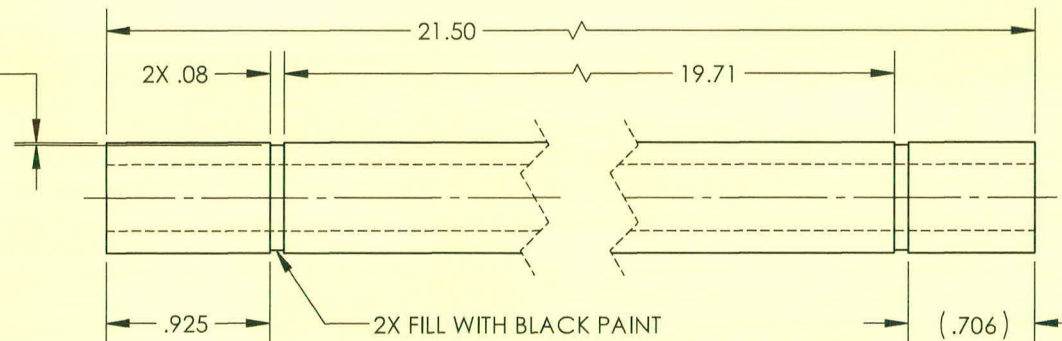
Date: 04/05/18

DAQ
8C
28-F

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
5	14-0171	T-8816968003 CH'D DIMS WAS Ø.394 IS (Ø.375), WAS Ø.551 IS (Ø.625).			10/8/2014	DPD JAG

2X ∇ .016 RADIUS
OR SQUARE CUT



(Ø.63)

(Ø.375)

T-8816968003

CLEAR TUBE

DART
AEROSPACE

TITLE
FUEL INJECTION PERMEABILITY TESTER

DWG NO. T-8816968000 REV 5

MAT'L ACRYLIC
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
.XX $\pm$.01 ANGLES $\pm$.5°
.X $\pm$.1

1. BREAK ALL SHARP EDGES .016 x 45°
OR .016R
2. DIMENSIONAL LIMITS APPLY AFTER
PLATING

SCALE 1:1 DATE 6/17/2003 SHEET 4 OF 7

DRAWN BY: COLE
APPROVED *D. Weil*
HEAT
TREAT
FINISH
SPEC

USED ON MODEL
TURBOMECA ARRIEL ENGINES

